



**EPIC/SIGNAL HANDWAY BLOWERS
FOR SUPERBA-TYPE COOLING ZONES**

SOPLADORES DE EPIC/SIGNAL HANDWAY

Epic Enterprises, Inc., P.O. Box 979, Southern Pines, NC 28388-0979 USA
Telephone Toll Free 800-648-7273 or 910-692-5441 Outside USA
Fax Toll Free 888-692-4147 or 910-692-4147 Outside USA
Website: <http://www.epicenterprises.com> E-Mail: epic@epicenterprises.com



Position	OEM Ref. Nos.	Epic No.	Description
SI05-01	30-022	CC-HB-01	Blower, Handway <i>Ventilador para Puertade Mano</i>
SI05-02		HB-01	Blower Wheel <i>Rueda de Ventilador</i>
SI05-03		HB-02	Blower Shaft <i>Eje de Ventilador</i>
SI05-04NS		HB-03	Blower Motor 1HP, (0.66KW), 220/440V <i>Motor de Ventilador, (0.66KW), 220/440V</i>
SI05-05NS		HB-04	Blower Motor Belt <i>Correa para Motor de Ventilador</i>
SI05-06		HB-05	Blower Housing Side Wall (CALL EPIC FOR PRICING) <i>Pieza de Proteccion de Ventiador</i>
SI05-07		HB-06	Blower Housing Assembly (CALL EPIC FOR PRICING) <i>Conjunto de Caja de Ventilador</i>
SI05-08		HB-07	Blower Shaft Pulley <i>Polea para Eje de Ventilador</i>
SI05-09		HB-08	Blower Shaft Bushing <i>Buje para Eje de Ventilador</i>
SI05-10NS		HB-09	Blower Motor Pulley <i>Polea para Motor de Ventilador</i>
SI05-11NS		HB-10	Blower Motor Bushing <i>Buje para Motor de Ventilador</i>
SI05-12		214-01	Housing, Packing <i>Caja para Empoque dura</i>
SI05-13	30-036	214-02	Bushing, Brass Housing <i>Buje de Laton para Caja de Empaqueda</i>
SI05-14	30-037	214-03	Packing Material, 5/16" Square X 25" Long <i>Empaquerdura, 5/16" X 25" Long</i>
SI05-14A		214-03C	Packing Material, 5/16" Square X 25" Long, Graphite <i>Empaquerdura, 5/16" X 25" Largo</i>
SI05-15	30-038	214-04	Insert, Brass Housing <i>Insercion de Laton para Caja</i>
SI05-16		214-05	Bolt, Insert Mounting, 3/8-16 SS Stud X 2-1/8" with Nut <i>Perno y Tuerca para Montage, 3/8-16 SS Stud X 2-1/8"</i>
SI05-17	30-040	214-06	O-Ring, Housing, 242 Silicone 4-1/4" OD X 4" ID <i>Anillo "O", 242 Silicone 4-1/4" OD X 4" ID</i>
SI05-18		214-08	Washer, 3/8", Stainless <i>Arandela Plana de Acero Inoxidable, 3/8"</i>
SI05-19NS		214-09	Screw, Socket Head Cap, 10-32X1/2" <i>Tornillo Cilindrico, 10-32X1/2"</i>
SI05-21		214-12	Nut, 3/8-16" Hex <i>Tuerca, Hexagonal, 3/8-16"</i>



<i>Position</i>	<i>OEM Ref. Nos.</i>	<i>Epic No.</i>	<i>Description</i>
SI05-22	30-043	217-02	Bearing Housing <i>Coja para Rodamiento de Bolas</i>
SI05-23		217-03	Bearing, Shaft, NTN#6206NSL <i>Rodamiento de Bolas, NTN#6206NSL</i>
SI05-24		217-04	Ring, Inside Snap (#5000-237) <i>Retenador Internal (#5000-237)</i>
SI05-25		217-05	Ring, Outside Snap (#5100-118) <i>Retenador External (#5100-118)</i>

Handway Blowers may be fitted to the entry and exit cooling zones of the heatset line at the handway flanges on all tunnels. The cooling zones are cooled by forcing chilled water through the cooling coils within the tunnel. Earlier Superbas were not equipped with these blowers so that the only circulation of cool air was caused by normal air usage needed to pressurize the Superba tunnels. By adding Handway Blowers to the cooling zone ports, the blowers rapidly recirculate the chilled air to provide better cooling, better yarn quality and faster processing speeds or greater productivity.

The Epic/Signal Blowers may readily be installed on cooling zones supplied by both Superba and Epic/Signal.

The drive motor is 220/440V AC. The unit is relatively low maintenance but occasionally parts such as bearings or bushings may need to be replaced.

Epic products are intended as replacements for worn or damaged parts in OEM products. OEM Part numbers in (parenthesis) indicate either 1) Improved design 2) the part serves the same function as the OEM part, but may differ from the OEM design, or 3) it is a component of an assembly where no OEM reference number is available, or 4) it is a repair service for the referenced OEM part.

Parts with EE designations are manufactured by Epic and are not authorized by the original equipment manufacturers.

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